

## COLORS AVAILABLE

&gt; Refer to Stock Service Color Card

## INDUSTRIAL FINISHING

- We recommend washing at 35° in gentle cycle during 3 minutes using a softener that does not exceed 4% of the weight of the material considering the finishing expected. Centrifuge for 2 minutes. Dry. Use manual iron. If a more pronounced ple is required, washing time or washing cycle revolutions should be increased, but the bath temperature must be reduced to avoid the felting effect.

## CARE INSTRUCTION



Hand Wash



Any solvent  
except  
tetrachloroethylene



Iron low



Do not bleach



Dry Flat

## COLOR FASTNESS (AVERAGE VALUES)

## Dry rubbing

## Wet rubbing

## Wash fastness

Light

4

3

4

Medium

3/4

3

3/4

Dark

3

2/3

3

TECHNICAL  
INFORMATION

Dyeing method	hanks
Knot type	knot
Pilling	3.5

KETTLE SIZE  
(Kg.)

30  
60  
85  
180

SUGGESTED  
GAUGE

7gg

## NOTES:

Might occur bleeding in designs with white stripes and intense colors.

Consult our sales team about dyeing process that decrease bleeding risk on intense colors.

For minimum production quantities and customers' own colors please contact our sales representative or write us to [essentials@incatops.com](mailto:essentials@incatops.com).

Minimum for dark colors subject to revision.

For solid dark shades, the fastness value could be lower than the one mentioned above. For more information contact your sales executive.