

COLORS AVAILABLE

> Refer to Stock Service Color Card

INDUSTRIAL FINISHING

- We recommend washing at 35° in gentle cycle during 3 minutes using a softener that does not exceed 4% of the weight of the material considering the finishing expected. Centrifuge for 2 minutes. Dry. Use manual iron. If a more pronounced ple is required, washing time or washing cycle revolutions should be increased, but the bath temperature must be reduced to avoid the felting effect.

CARE INSTRUCTION



Hand Wash



Any solvent
except
tetrachloroethylene



Iron low



Do not bleach



Dry Flat

COLOR FASTNESS (AVERAGE VALUES)

	Dry rubbing	Wet rubbing	Wash fastness
Light	4	3	4
Medium	3/4	2/3	3/4
Dark	3	2/3	3

TECHNICAL
INFORMATION

Dyeing method	tops
Knot type	knot
Pilling	3.5

KETTLE SIZE
(Kg.)

45
65
120
250

SUGGESTED
GAUGE

10gg

NOTES:

Might occur bleeding in designs with white stripes and intense colors.

Consult our sales team about dyeing process that decrease bleeding risk on intense colors.

For minimum production quantities and customers' own colors please contact our sales representative or write us to essentials@incatops.com.

Minimum for dark colors subject to revision.

For solid dark shades, the fastness value could be lower than the one mentioned above. For more information contact your sales executive.