

## COLORS AVAILABLE

&gt; Refer to Stock Service Color Card

## INDUSTRIAL FINISHING

- After knitted process stabilize the panel by steaming or immersing in hot water, cooling them off in water and softening at 30 degrees using the products of your choice on a delicate-fabrics wash cycle; then it should be given another spin. you may need to accommodate the fabric after spinning; this should be done with a manual steam iron before starting the drying process.

## CARE INSTRUCTION



Any solvent  
except  
tetrachloroethylene



Iron low



Do not bleach

## COLOR FASTNESS (AVERAGE VALUES)

## Dry rubbing

## Wet rubbing

## Wash fastness

Light

4

4

4

Medium

3/4

3

3/4

Dark

3

2/3

3

TECHNICAL  
INFORMATION

Dyeing method      hanks  
Knot type          splicer  
Pilling              3.5

KETTLE SIZE  
(Kg.)

30  
40  
70  
205

SUGGESTED  
GAUGE

12gg

## NOTES:

Might occur bleeding in designs with white stripes and intense colors.

Consult our sales team about dyeing process that decrease bleeding risk on intense colors.

For minimum production quantities and customers' own colors please contact our sales representative or write us to [essentials@incatops.com](mailto:essentials@incatops.com).

Minimum for dark colors subject to revision.

For solid dark shades, the fastness value could be lower than the one mentioned above. For more information contact your sales executive.