

COLORS AVAILABLE

> Refer to Stock Service Color Card

INDUSTRIAL FINISHING

- After knitted process stabilize the panel by steaming or immersing in hot water, cooling them off in water and softening at 30 degrees using the products of your choice on a delicate-fabrics wash cycle; then it should be given another spin. you may need to accommodate the fabric after spinning; this should be done with a manual steam iron before starting the drying process.

CARE INSTRUCTION



Hand Wash



Any solvent
except
tetrachloroethylene



Iron low



Do not bleach



Dry Flat

COLOR FASTNESS (AVERAGE VALUES)

Dry rubbing

Light	4
Medium	3/4
Dark	3

Wet rubbing

4
3
2/3

Wash fastness

4
3/4
3

TECHNICAL
INFORMATION

Dyeing method	hanks
Knot type	splicer
Pilling	3.5

KETTLE SIZE
(Kg.)

hanks	tops
30	50
40	100
70	200
205	

SUGGESTED
GAUGE

10gg

NOTES:

Might occur bleeding in designs with white stripes and intense colors.

Consult our sales team about dyeing process that decrease bleeding risk on intense colors.

For minimum production quantities and customers' own colors please contact our sales representative or write us to essentials@incatops.com.

Minimum for dark colors subject to revision.

For solid dark shades, the fastness value could be lower than the one mentioned above. For more information contact your sales executive.