

## COLORS AVAILABLE

&gt; Refer to Stock Service Color Card

## INDUSTRIAL FINISHING

- We recommend washing at 35° in gentle cycle during 3 minutes using a softener that does not exceed 4% of the weight of the material considering the finishing expected. Centrifuge for 2 minutes. Dry. Use manual iron. If a more pronounced plie is required, washing time or washing cycle revolutions should be increased, but the bath temperature must be reduced to avoid the felting effect.

## CARE INSTRUCTION



Hand Wash



Any solvent  
except  
tetrachloroethylene



Iron low



Do not bleach



Dry Flat

## COLOR FASTNESS (AVERAGE VALUES)

	Dry rubbing	Wet rubbing	Wash fastness
Light	4	3	4
Medium	3/4	3	3/4
Dark	3	2/3	3

TECHNICAL  
INFORMATION

Dyeing method	hanks/tops
Knot type	splicer
Pilling	3.5

KETTLE SIZE  
(Kg.)

hanks	tops
25	50
40	100
70	200
205	

SUGGESTED  
GAUGE

3gg

## NOTES:

Might occur bleeding in designs with white stripes and intense colors.

Consult our sales team about dyeing process that decrease bleeding risk on intense colors.

For minimum production quantities and customers' own colors please contact our sales representative or write us to [essentials@incatops.com](mailto:essentials@incatops.com).

Minimum for dark colors subject to revision.

For solid dark shades, the fastness value could be lower than the one mentioned above. For more information contact your sales executive.