

COLORS AVAILABLE

> Refer to Stock Service Color Card

INDUSTRIAL FINISHING

- Machine wash, using wool cycle and low speed. To avoid felting, temperature should not exceed 45°C * 9 - minute wash cycle. Rapid impeller movements for 15 seconds followed by 5-second rest periods. After centrifugation, dry at 80°C.

Note: Do not overload the machine with garment pieces.

CARE INSTRUCTION



Hand Wash



Any solvent
except
tetrachloroethylene



Iron low



Do not bleach



Dry Flat

COLOR FASTNESS (AVERAGE VALUES)

Dry rubbing

Light	4
Medium	3/4
Dark	3

Wet rubbing

3/4
3
2/3

Wash fastness

4
3/4
3

TECHNICAL
INFORMATION

Dyeing method	hanks/tops
Knot type	splicer
Pilling	3

KETTLE SIZE
(Kg.)

hanks	tops
30	150
35	
40	
70	
110	
205	

SUGGESTED
GAUGE

7gg

NOTES:

Might occur bleeding in designs with white stripes and intense colors.

Consult our sales team about dyeing process that decrease bleeding risk on intense colors.

For minimum production quantities and customers' own colors please contact our sales representative or write us to essentials@incatops.com.

Minimum for dark colors subject to revision.

For solid dark shades, the fastness value could be lower than the one mentioned above. For more information contact your sales executive.